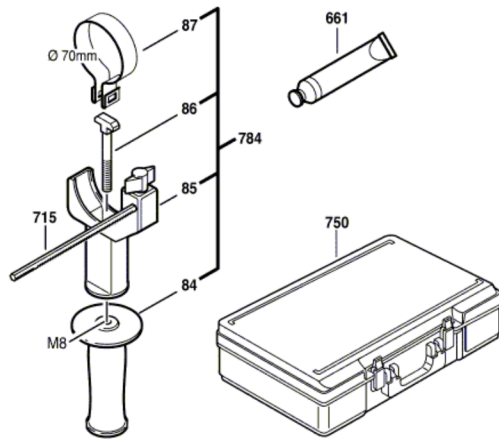
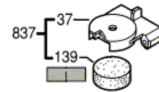


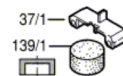
0 611 230 703; 743
 Issue | 01-07-17 **Fig./Abb. 2**
 Stand



Neue Ausführung
 New execution
 Nouvelle exécution
 Nueva ejecución

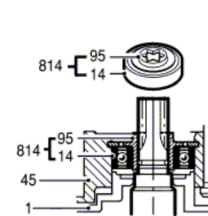


Alte Ausführung
 Old execution
 Ancien exécution
 Vieja ejecución

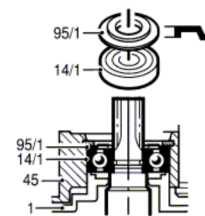


Änderungen vorbehalten
 Modifications reserved
 Modifications réservées
 Salvo modificaciones

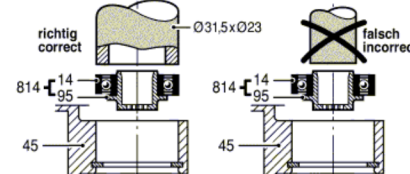
Neue Ausführung
 New execution
 Nouvelle exécution
 Nueva ejecución



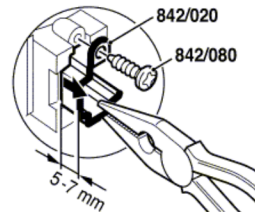
Alte Ausführung
 Old execution
 Ancien exécution
 Vieja ejecución



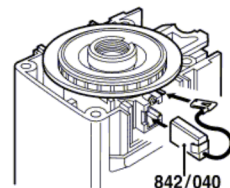
Beachten: Einbau Pos. 814 mit Hilfswerkzeug!
Attention: Assembly pos. 814 using auxiliary tool!



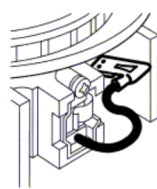
Vor Ankerdemontage- und Montage beide Bürstenhalter 5-7 mm nach außen ziehen.
 For armature disassembly and assembly pull the brush holder 5-7 mm outwards.



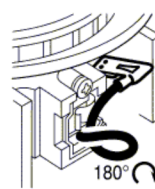
Nach der Ankerdemontage Bürstenhalter nach innen drücken und festschrauben.
 After armature assembly, press in the brush holder and tighten the screw.



Kohlebürsten mit Flachstecker einsetzen.
 Fit brushes and electrical contact.



Litzen beider Kohlebürsten um 180° drehen.
 Turn both the Brush wires 180° as shown.



Abstand herstellen (min. 1mm) zwischen Flachstecker und Kohlebürstenhalter.
 In order to fit pos. 47 there must be at least 1 mm distance between the brush holder and the electrical contact. Press pos. 47 firmly into position.

